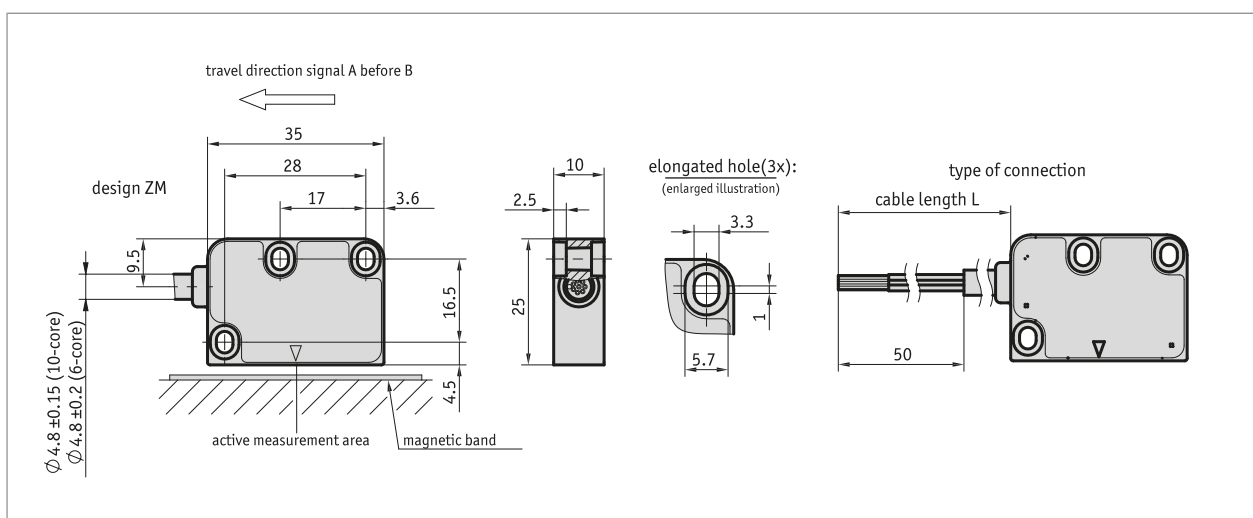
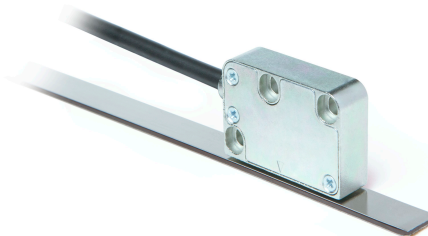


### Profile

- Enhanced safety owing to independent output channels
- 2 magnetic sensors and 2 signal conditioners in one sensor head
- Works with MB320/1 magnetic tape, MRI01 or MR320 magnetic ring, MBR320 magnetic tape ring
- Reading distance  $\leq 2$  mm
- Repeat accuracy  $\pm 1$  increment
- extensive application temperature range of  $-40 \dots 85^\circ \text{C}$
- Cost advantage by installation of one MSK320R sensor instead of two MSK320 sensors



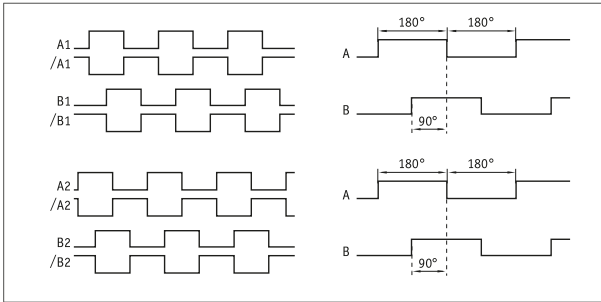
### Mechanical data

Feature	Technical data	Additional information
Housing	zinc die-cast	ZM design
Sensor/band reading distance	0.1 ... 2 mm	0 reference signals
Sensor/ring reading distance	0.1 ... 2 mm	0 reference signals
Cable sheath	PUR, suitable for drag-chain use	10-core, $\varnothing 4.8 \pm 0.15$ mm

### Electrical data

Feature	Technical data	Additional information
Operating voltage	4.5 ... 30 V DC	reverse polarity protection
Current consumption	<20 mA at 24 V DC <75 mA	unloaded loaded
Output circuit	PP, LD (RS422)	PP only with 4.5 ... 30 V DC and LD only with 4.5 ... 6 V DC
Output signals	A1, /A1, B1, B/1, A2, /A2, B2, /B2	quadrature signal
Output signal level high	>UB -2.5 V >2.5 V	PP LD
Output signal level low	<0.8 V <0.5 V	PP LD
Pulse width of reference signal	1 Increment(s)	
Real-time requirement	speed-proportional signal output	
Type of connection	open cable end	

### ■ Signal image



**!** The logic state of signals A1/B1 relating to signals A2/B2 is not defined. The phasing A1/B1 and A2/B2 may deviate from the signal pattern.

### System data

Feature	Technical data	Additional information
Resolution	0.0125, 0.025, 0.05, 0.1, 0.2, 0.4, 0.8 mm	each channel configurable
Scaling factor	1, 2, 4, 8, 16, 32, 64	each channel configurable
Linearity deviation	$\pm 30 \mu\text{m}$ at $T_U = 20^\circ\text{C}$	1 mm sensor/strip reading distance
Repeat accuracy	$\pm 1$ Increment(s)	
Measuring range	$\infty$	
Circumferential speed	$\leq 25$ m/s	
Travel speed	$\leq 25$ m/s	

### Ambient conditions

Feature	Technical data	Additional information
Ambient temperature	$-40 \dots 85^\circ\text{C}$	
Storage temperature	$-40 \dots 85^\circ\text{C}$	
Relative humidity	100 %	condensation admissible
EMC	EN 61326-1	immunity requirement of industrial applications, emission limit class B
Protection category	IP67	EN 60529
Shock resistance	$500 \text{ m/s}^2$ , 11 ms	EN 60068-2-27
Vibration resistance	$<100 \text{ m/s}^2$ , 5 ... 150 Hz	EN 60068-2-6

### pin assignment

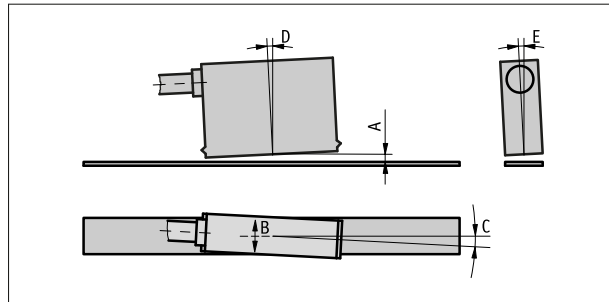
#### ■ inverted

Signal	Cable color
+UB	brown
GND	black
A1	red
B1	orange
/A1	yellow
/B1	green
A2	blue
B2	violet
/A2	white
/B2	gray

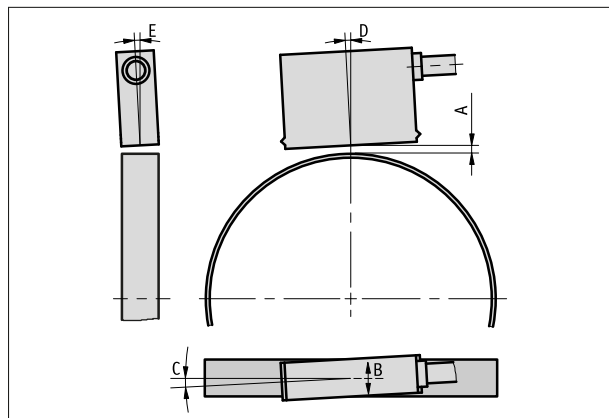
### Hint for mounting

For systems with reference points on the magnetic ring please take care that sensor and ring are aligned correctly (see picture)

A, Sensor/ring reading distance	≤2 mm
B, Lateral offset	±2 mm
C, Alignment error	±3°
D, Longitudinal inclination	±1°
E, Lateral inclination	±3°



(Sensor representation symbolic)



(Sensor representation symbolic)

### Order

#### ■ Ordering information

One or more system components are required:

Magnetic tape MB320/1  
 Magnetic ring MR320  
 Magnetic ring MRI01  
 Magnetic band ring MBR320

[www.siko-global.com](http://www.siko-global.com)  
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#### ■ Ordering table

Feature	Ordering data	Spezifikation	Additional information
Cable length	A 00.1 ...	0.1 m 01.0 ... 20.0 m, in intervals of 1 m	A voltage drop is to be expected with increasing cable length. This must be taken into account in the electrical design.
resolution linear/ scaling factor radial a1/b1	B ...	0.0125/64, 0.025/32, 0.05/16, 0.1/8, 0.2/4, 0.4/2, 0.8/1 others on request	
resolution linear/ scaling factor radial a2/b2	C ...	0.0125/64, 0.025/32, 0.05/16, 0.1/8, 0.2/4, 0.4/2, 0.8/1 others on request	

#### ■ Order key

MSK320R - E1 -   - I - O -   -  

A
B
C

**Scope of delivery:**  
MSK320R, Installation Instructions